



RECON



Destination: Health & Wellness Center

May 17 – 19, 2020 | Las Vegas Convention Center | Las Vegas, NV

Discover more in health & wellness.

Healthcare, wellness and real estate professionals unite at the Health & Wellness Center to gain market knowledge, build networks and discover what's ahead for these industries totaling over \$10 trillion. Join us to meet the players and see the growing role that health and wellness is playing in retail real estate.

The Health & Wellness Center will feature:

- > Dental, Dialysis, Optical Providers
- > Micro-Hospitals and Health Clinics
- > Pharmacies
- > Physician Owners of Real Estate
- > Property and Facility Managers
- > Key Industry Decision Makers

Past Participants: CVS Health | Envoy Net Lease | JLL Healthcare
Kaiser Permanente Mohr Partners | Walgreens | and more

NUMBERS TO KNOW

37% of shopping center visitors spent their money on fitness/wellness.

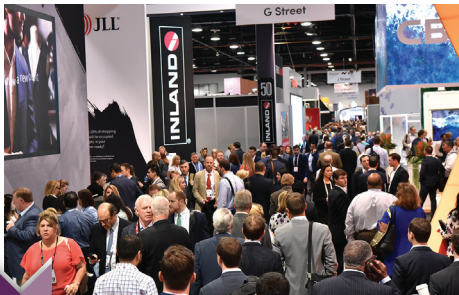
Source: ICSC Research, Q1 2019

RECon

30,000+ attendees

Nearly **35%** of attendees are Senior Vice Presidents and above, with **15%** C-suite

1,060+ exhibitors



ATTEND

Your RECon credential provides access to all of the programming, the Health & Wellness Center and the entire deal making show floor.

Register at www.icscrecon.com.

EXHIBIT

Exhibiting at the Health & Wellness Center offers you dedicated space to showcase your service, connect with decision makers and make deals. For more information, contact:

Rita Malek
Director, Business Development
+1 646 728 3539 | rmalek@icsc.com

SPEAK

If you are a leader in the health and wellness space and would like to be considered to present onstage at the Health & Wellness Center, contact:

Bridget Runge
Programming Coordinator
+1 646 728 3483 | brunge@icsc.com



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Health & Wellness Center exhibitor space application

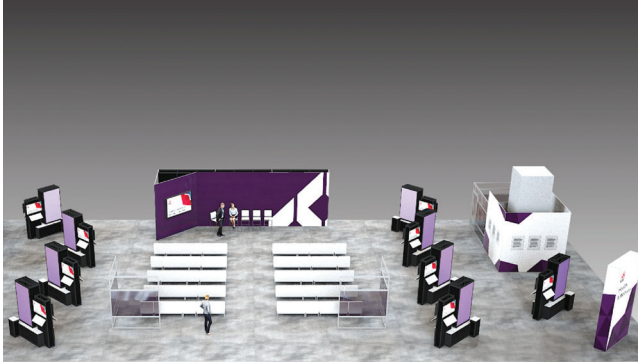


Photo may not be an exact rendering.

Package Includes:

- Kiosk
- Flooring/Carpeting
- Company ID Sign
- Standard Electrical – 110 Volt
- Three Exhibitor Badges
- **Optional:** A 40" LED display with speakers can be added as an optional item for an additional \$645 USD.

Does Not Include: Participants are responsible for any transportation and drayage fees associated with the participants' marketing material, product or any ancillary items shipped to the Las Vegas Convention Center.

Price: \$3,800 USD

Return Application to:

ICSC
 P.O. Box 419822
 Boston, MA 02241-9822
 Attn: Rita Malek
 Email: rmalek@icsc.com

Please Note: Due to space restrictions and the need to create an environment that is attractive and representative of the product being showcased, any additional display material brought into the Health & Wellness area or rented by the exhibitor will be strictly prohibited. This includes roll-up banners, signs, tables, chairs, display counters or any material other than what is provided in the package price. Should you have any questions please feel free to contact Keith Colavito at kcolavito@icsc.com.

Please Check One: ICSC Member Non-Member

Name		Title	
Company			
Address			
City	State/Province	Zip/Postal Code	
Telephone	Fax		
Email	Your Membership I.D. #		
REQUIRED FOR NON-U.S. APPLICANTS: _____		_____	
Date of Birth		Country of Citizenship	

Please check here if any of the above information has recently changed.

Methods of Payment:

Check made payable to ICSC enclosed for \$ _____ MasterCard Visa AMEX Discover \$ _____

Name (as it appears on credit card) Signature

Credit Card Number (include all digits) Expiration Date (month/year)

Wire Transfer

For the account of the International Council of Shopping Centers Inc. | Account Number: 483043657998 | Wire Routing Number: 026009593 | Swift Code: BOFAUS3N Bank of America, 222 Broadway, New York, NY 10038, USA | Please include a brief description with your payment and a member ID number/invoice number when possible.

Visit www.icscrecon.com for more information.